



Cosmob's activities within the WP3-Spoke 8

Università degli Studi di Urbino
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What is Cosmob?

- **Technological Centre for the Manufacturing and Wood and Furniture sectors**, which operates at international level carrying out R&D activities involving partners from all over the world.
- Our aim is to provide **technological solutions and services for increasing the competitiveness** of manufacturing companies operating in Wood and Furniture sector.
- Since 1983, we support companies in **improving technical values and performances of their products**.



TESTING LAB



CERTIFICATION



EDUCATION



R&D + FABLAB



Quality Tests Laboratory

- Our **Quality Tests Laboratory** is a recognized at national and international levels for Manufacturing and Wood and Furniture sectors.
- Our **Laboratory is accredited in line with the following standards:** UNI CEI EN ISO/IEC 17025 – Requirements for competences of testing and calibration laboratories and UNI CEI EN ISO IEC 17065 – Requirements for bodies certifying products, processes and services.
- Our **Laboratory conducts physical-mechanical and chemical-environmental tests**, with the aim of increasing quality and performances of products and for certifying the accomplishment with product standards.





Certification Body

SALUTE

- Indoor Hi-Quality (LEED)
- Formadeide
- Emission A+
- Materassi Low Emission

SOSTENIBILITÀ

- Circolarità del prodotto
- CAM - Arredi

CONFORMITÀ INTERNAZIONALE

- U.S. Formaldehyde
EPA TSCA Title VI e CARB P2
- Germania Formaldehyde E 1/2
- Brasile (InMetro)
- Emirati Arabi (SASO)
- Egitto (GOEIC)
- Nigeria (SONCAP)
- Eurasia (EAC)
- IKEA (IOS MAT)

MADE IN ITALY

- Origine italiana del mobile

SICUREZZA

- Origine italiana del mobile
- Cameretta sicura

IGIENE

- Surface Hi-Quality

CONTROLLO DI PROCESSO

- Bordatura
- Verniciatura

CONTROLLO FORNITORI

- Supply chain





Training

- Development of **training paths** for young students and workers, with the aim of increasing **technical competences on trend topics within the Wood and Furniture sector**.
- Our internal vocational school, the **ITS «Product and Interior Design: industry 4.0 for the Wood and Furniture sector»**, has reached its 9° edition and it is characterized by the **90% of occupational index** after the degree.
- Cosmob provides **national and international training activities** for **improving the know-how of human resources** operating within the Manufacturing and Wood and Furniture sector.





R&D





Development of **procedural guidelines for realizing and certifying life-saving furniture** in case of earthquakes.

Life-saving furniture



Collaborative robotics and exoskeletons for economic and social sustainability of production processes.

Digital Technologies



- **Measurement of VOC** (Volatile Organic Compounds) emitted by furniture.
- **Research on materials with low VOC emissions.**

Health in indoor environments



- **Development of biodegradable paints** with low VOC emissions.
- **Development of biobased materials** for industrial production.

Biocompatible materials



Wearable sensors for **measurement of skin conductance** Integrated approach with smart furniture

Active and Assisted Living



- **Circular furniture** and measurement of **circular economy index**
- **Research on Disassembly and Durability of furniture**

Circular Economy





FABLAB Pesaro

- **Digital Fabrication Laboratory** for prototyping and developing innovative products, since 2015.
- **3D printers, laser cutting machines, CNC pantograph, Vinyl cutting machine** for promoting an interactive and intelligent experience of the object/product.
- It works **in connection with companies and the Quality Tests Laboratory** for developing prototypes and innovative products.
- **Sharing competences, know-how and technologies** for carrying out **R&D** and training activities with a **high innovative potential**.





Activities within the WP3



1

DEVELOPMENT OF A CLIMATIC CHAMBER

2

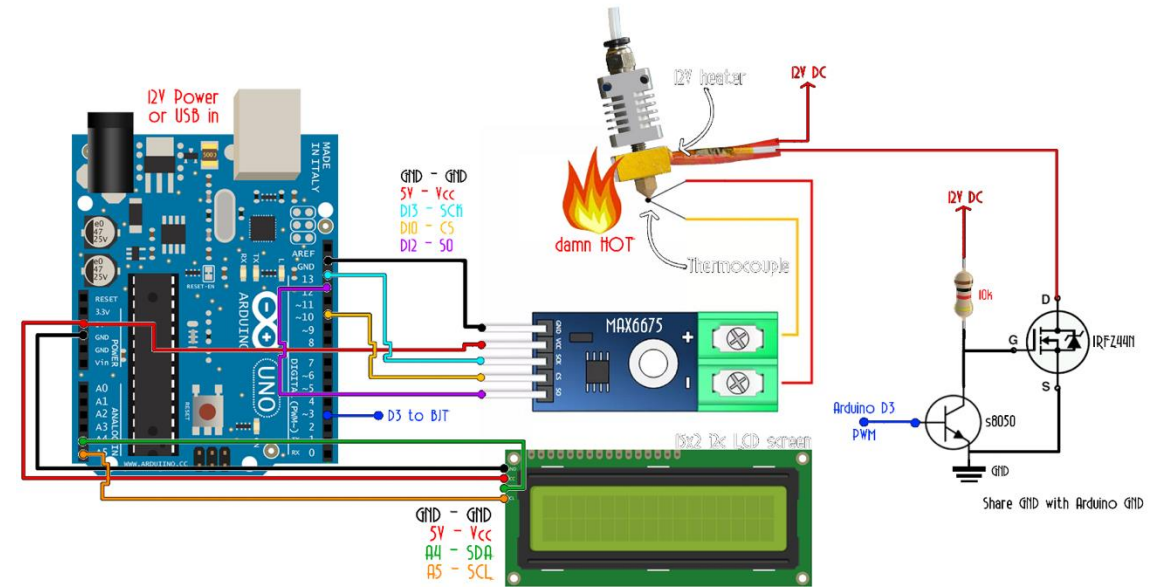
3D PRINTING OF BIOMEDICAL COMPONENTS

3

REALIZATION OF A PASSIVE DRY BOX

Development of an Advanced Climatic Chamber

- **Development of an Advanced Climatic Chamber** FOR 3D printing in a controlled environment.
- **High user-adjustable parameters** thanks to the usage of open hardware electronics (Arduino) and open-source programming languages.
- **Customization of code based on PID** (Proportional Integral Derivative Controller) **algorithm** , for its adoption for specific purposes.
- Guarantee the possibility of **integrating additional functions** to the Climatic Chamber (eg.: sterilization of the printing environment).



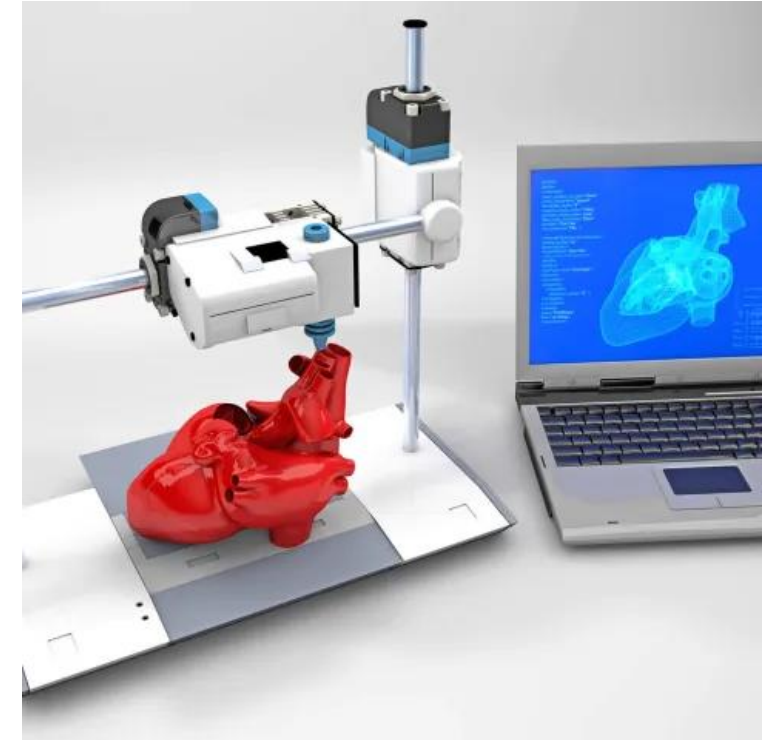


3D printing of biomedical components

- **Research on strategies and materials for the 3D printing of biomedical components:** Fraz cells, dissolvers and microfluidic chips;
- 3D printing with biomedical resins guarantees:

Transparency	Customization
Biocompatibility	Affordability
Precision	Strength

	COST	TIME
Market	\$73,75	2 months
3D printing	\$8,55	4 hours





3D printing of biomedical components

- Printer: **FORM 3+ SLA 3D** present in the FABLAB COSMOB;
- Analysis on suitable resins:



Resins	Characteristics	Usage
BioMed Clear Resin	Biocompatible; resistant to consumption; low water absorption index during usage; sterilizable; transparent	Microfluidic chips
Though 2000 Resin	Suitable for printing strong, stiff and sturdy parts; high mechanical resistance; solvent compatibility; coloured in grey.	Dissolving units



3D printing of biomedical components

- Print test of **microfluidic chip with Clear Resin**
- Clear Resin has been used for the test because it is cheaper than BioMed Clear
- Next task: validation of result through the verification of the channel's usability.





Realization of a passive Dry Box for filaments

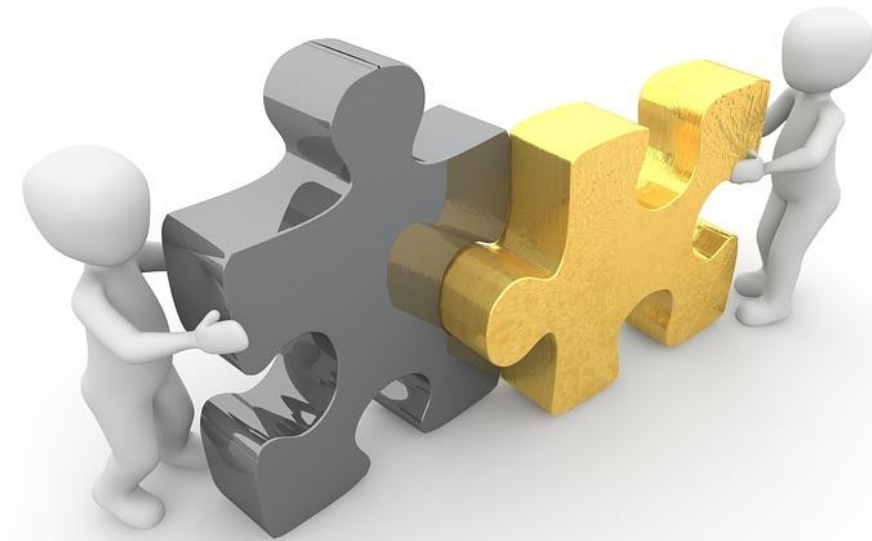
- **Filaments for 3D printing are hygroscopic**, they absorb moisture from the air, endangering the printing process and the result itself.
- Different materials have different hygroscopic properties.
- Need of realizing a passive Dry Box, realizing a hermetic environment in which filaments can be stored reducing the risk of moisture absorption, also using silica gel.





Future opportunities

- **Sharing know-how, competences and technologies with biomedical and pharmaceutical sectors** for promoting and enhancing the **technological transfer**.
- **Enlarging Cosmob's competences in new sectors** such as pharmaceutical and biomedical ones.
- Acquiring new skills useful for health promotion in indoor living and working environments (measurement and reduction of VOC emissions).
- **Sharing technologies for quick prototyping and 3D printing of the COSMOB's FabLab**, as well as Lab machineries for fostering the realization of R&D activities with high innovative potential.





Thank you!

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